

Purchasing Receipts

PO No	Supplier Item No	Line Item No	Rel No	Terms	Purchased Item	Description	For Part Project No	Equipment ID	Order Qty	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO040358	ACI001-VC	4	1	Net 30	M6061T6S0.750X06.500	6061T6 Sheet 0.750 X 6.500 : MATERIAL: 6061-T6/7651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 41174/1284/154116 OR QQ-A-200/8 OR AMS 4160 A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive it			6	6/31/2018		6	S097922	Stock	7/31/2018	\$ 36.21 / ft	0	\$217.25	Acier Ouellette Inc.	
																		6	Total: 6	

Plex 7/31/2018 3:46 PM Dart, Belanger, Natasha



ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl.: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl.: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00097778

Billed to	DART AEROSPACE LTD
Shipped to	DART AEROSPACE LTD
1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	, Ontario, Att : CHANTAL LAVOIE Tél.: 613-632-5200
Instruction	F-M
Delivery Route	5

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Conditions : All sold and delivered materials remain the property of "Acer Ouellette Inc" until payment is made in full, complete and cashed. All lost, materials are at the buyer's expense. The warranty offered by "Acer Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acer Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to

Prepared By :	Verified By :
---------------	---------------

Delivered By :	Time			
Customer's Signature				
Date				



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

**PURCHASE ORDER
PO040358**

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040358
PO Date: 6/28/18
Due Date: 7/5/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lavoie, ChantalPhone:
clavoie@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: quotation no sou011643

An image of a rectangular stamp with a double-line border. The word "E-MAILED" is printed in a bold, sans-serif font across the top. Below it, a curved line contains the date "JUN 28 2013".

Items											Special Comments: quotation no sou0116430	
Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
1		MT-4140-S-0.500X10.000		AISI 4140 Steel Sheet/Plate : AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC	Firmed	7/13/18	8 ft	0 ft	8 ft	\$51.8175/ft	\$414.54	
2		MT-4140-S-1.750X12.000		AISI 4140 Steel Sheet/Plate MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395	Firmed	7/13/18	6 ft	0 ft	6 ft	\$186.85/ft	\$1,121.10	
3		M6061T6S.250X6.250		6061-T651 Sheet 0.250" Thick Plate x 6.250" Wide MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	6 ft	0 ft	6 ft	\$11.335/ft	\$68.01	

Line Item Note saw cut included in price

PURCHASE ORDER

Line Item	Job	Part	Supplier Part No	Items							
				Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M6061T6S0.750X06.500		6061T6 Sheet 0.750 X 6.500 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	6 ft	0 ft	6 ft	\$36.208333/ft	\$217.25
5		M6061T6S.250		6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	7/5/18	32 sf	0 sf	32 sf	\$15.22375/sf	\$487.16
6		M304S20GA		304/316 .040 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	7/5/18	256 sf	0 sf	256 sf	\$4.9604296/sf	\$1,269.87
7		M304S18GA		304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	7/5/18	192 sf	0 sf	192 sf	\$6.2419479/sf	\$1,198.45
8		M304R0.375		304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	7/5/18	24 ft	0 ft	24 ft	\$1.191666/ft	\$28.60
9		M303R0.750		303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	7/5/18	96 ft	0 ft	96 ft	\$5.1360416/ft	\$493.06
10		M303R0.250		303 Round Bar 0.250" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE	Firmed	7/5/18	36 ft	0 ft	36 ft	\$0.58611/ft	\$21.10
11		M303R1.000		303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$8.7025/ft	\$104.43

PURCHASE ORDER

Line Item	Job	Part	Supplier Part No	Items								
				Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
12		M303R1.375		M303R1.375 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$18.99/ft	\$227.88	
13		M6061T6R0.625		6061-T6 Round Bar .625" Firmed : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	100 ft	0 ft	100 ft	\$1.2489/ft	\$124.89	
14		M6061T6R1.625		6061T6 Round Bar 1.625 Firmed : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$13.104166/ft	\$157.25	
15		M6061T6R2.375		6061-T6 Round Bar 2.375" Firmed : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$24.44/ft	\$293.28	
16		M6061T6R0.750		6061-T6 Round Bar .750" Firmed : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	80 ft	0 ft	80 ft	\$1.547875/ft	\$123.83	

PURCHASE ORDER

Line Item	Job	Part	Supplier Part No	Items								
				Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
17		M6061T6R0.563		6061-T6 Round Bar .563 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	80 ft	0 ft	80 ft	\$1.18375/ft	\$94.70	
18		M6061T6B1.000X04.000		6061-T6 Bar 1.00 X 4.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	36 ft	0 ft	36 ft	\$16.234761/ft	\$584.45	
19		M6061T6B1.000X02.000		6061-T6 Bar 1.00 X 2.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$7.1025/ft	\$85.23	
20		M6061T6B1.000X06.000		6061T6 Bar 1.00 X 6.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	60 ft	0 ft	60 ft	\$20.861666/ft	\$1,251.70	
21		M6061T6B2.000X2.500		6061T6 Bar 2.000 X 2.500 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	\$24.416666/ft	\$293.00	

Grand Total: \$8,659.79

Order Notes

Plex 6/28/18 2:54 PM dart lavoie charts

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



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Heat: 6150578

MILL TEST/QUALITY CONTROL CERTIFICATE

ALNAN ALUMINIUM INC.

No.55 TingHong Road Nanning,Guangxi,5330031,China

CUSTOMER
EMPIRE RESOURCES, INC.

ADDRESS

ONE PARKER PLAZA 400 KELBY STREET FORT LEE, NEW JERSEY 07024 USA

PRODUCT TYPE
ALUMINUM SHEET

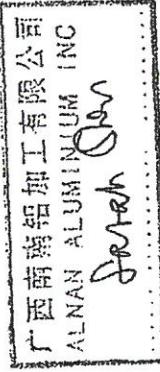
DATE: September 22, 2015

UNIQUE Lot Number	HEAT Number	Dimension (mm)	Dimension (inch)	Act Thick (mm)	Act Thick (inch)	Weight MT	Alloy	Temper	Al	Cu	Mg	Si	Fe	Mn	Zn	Ti	Cr	Elong (%)	UTS ksi	Yield ksi
Standard	Standard	12.30-25.0	0.492-0.984			6061	T651	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	8min.	42min.	35min.	
Standard	Standard	25.0-50.0	0.984-1.968			6061	T651	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	7min.	42min.	35min.	
Standard	Standard	50.0-100.0	1.968-3.937			6061	T651	remainder	0.15-0.40	0.8-1.2	0.40-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	5min.	42min.	35min.	
201509070208	6150578	19.050*123(1.9*3670.3	0.750*43.5*144.5	19.380	0.054	1.383	6061	T651	remainder	0.29	1.06	0.65	0.27	0.12	0.08	0.03	0.24	16.0	47.0	40.8
201509070209	6150578	19.050*123(1.9*3670.3	0.750*43.5*144.5	19.380	0.054	1.390	6061	T651	remainder	0.29	1.06	0.65	0.27	0.12	0.08	0.03	0.24	16.0	47.0	40.8
201509070210	6150578	19.050*123(1.9*3670.3	0.750*43.5*144.5	19.380	0.054	1.388	6061	T651	remainder	0.29	1.06	0.65	0.27	0.12	0.08	0.03	0.24	16.0	47.0	40.8
201509210103	6150578	19.050*123(1.9*3670.3	0.750*43.5*144.5	19.380	0.054	0.455	6061	T651	remainder	0.29	1.06	0.65	0.27	0.12	0.08	0.03	0.24	16.0	47.0	40.8

ORIGIN OF GOODS AS ALNAN ALUMINIUM INC.

ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKID
MATERIAL CONFORMS FOR ALLOY 6061 T651 AS PER AMS QQA 250/11, AMS 4027, ASTM-B209 SB-209 AND ALUMINUM ASSOCIATION STANDARDS IN ALL ASPECTS.

COUNTRY OF MELT AND MANUFACTURE: CHINA



ACIER OUELLETTE INC.,
22, boul. J.F. Kennedy
Saint-Jérôme, Qué. J7Y 4B6

Reviewed by QAO

PO: 1/1

Issued by QA47

B/L: _____
Date de livraison : _____
Heat #: _____
Josée Buissette

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T650.750x06.500
 DATE: 18/07/31

PO / BATCH NO.: PO#0358/S097922

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 6 ft
 QUANTITY INSPECTED: 6 ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.750"
 THICKNESS RECEIVED: 0.750"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	AMS - QQ-A - 250/11
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HT: 6150578
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>A1</u> ^{DAS} <u>61</u> <u>9-89</u> DATE: <u>18/07/31</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in